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PATENT**IN THE UNITED STATES PATENT & TRADEMARK OFFICE**

Applicant: Beach, Bradley L. et al. : Paper No.:

Serial No.: 10/755,904 : Group Art Unit: 1712

Filed: January 13, 2004 : Examiner:

For: **Polyurethane Rolls and Methods of Manufacturing**

Mail Stop Amendment
Commissioner for Patents
P.O. Box 1450
Alexandria, VA 22313-1450

Dear Sir:

Transmitted herewith is an Amendment and Response in the above-identified application.

additional fee is required.
 also attached: Return Postcard

The fee has been calculated as shown below:

	NO. OF CLAIMS	HIGHEST PREVIOUS PAID FOR	EXTRA CLAIMS	RATE	FEE
Total Claims	23	29	0	x \$50 =	\$-0-
Independent Claims	4	4	0	x \$200 =	\$-0-
TOTAL FEE DUE					\$0.00

Please charge my Deposit Account No. 04-1133 in the amount of \$.

Please charge the amount of \$ to our Visa credit card. Form PTO-2038 is enclosed.

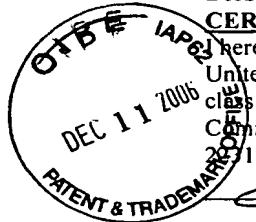
The Commissioner is hereby authorized to charge payment of any additional fees associated with this communication or credit any overpayment, to Deposit Account No. 04-1133, including any filing fees under 37 CFR 1.16 for presentation of extra claims and any patent application processing fees under 37 CFR 1.17.

Respectfully submitted,

Clayton L. Kuhnell
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IN THE UNITED STATES PATENT & TRADEMARK OFFICE

Applicant: Beach, Bradley L. et al. : Paper No.:

Serial No.: 10/755,904 : Group Art Unit: 1712

Filed: January 13, 2004 : Examiner: Marc Zimmer

For: **POLYURETHANE ROLLS AND METHODS OF MANUFACTURING**

AMENDMENT AND RESPONSE

Mail Stop Amendment
Commissioner for Patents
P.O. Box 1450
Alexandria, VA 22313-1450

Dear Sir:

In response to the Official Action dated September 6, 2006, please consider the
following response and please amend the present application as follows:

Amendments to the Claims are reflected in the listing of claims which begin on page
2 of this paper.

Remarks begin on page 6 of this paper.